



Ballot Printing & Fulfillment Services

For nearly 150 years, our company has been a trusted leader in secure, high-volume print production. We are proud to be the ballot partner of choice for major county boards, delivering with 100% accuracy, proven speed, and consistent quality.

Experience You Can Trust

- Extensive experience in ballot production with a strong industry track record
- Dominion-certified ballot printer
- Experienced printers of Hart and ES&S ballots
- Trusted ballot printing partner for multiple counties
- 100% on-time and on-budget delivery history
- Wide-ranging experience across multiple counties
- Competitive pricing combined with a responsive, collaborative approach

Why Counties Choose Us

- Proven infrastructure designed for volume and precision
- In-depth understanding of digital ballot production nuances
- Proactive project management with flexible scheduling
- Welcoming onsite collaboration with election teams and scanning personnel
- Expedited shipping options to meet urgent deadlines

Our Facility

- Located in Niles, IL — less than 15 miles from downtown Chicago
- 105,000 square foot facility with full SOC 2 Type II compliance
- Four Dominion certified high-speed color [inkjet](#) presses capable of producing up to 3.2 million ballots per day
- Versioning flexibility with no plate changes — ideal for precinct-level customization
- Single-site operation with 24/7 surveillance and secure access control

Let's connect.

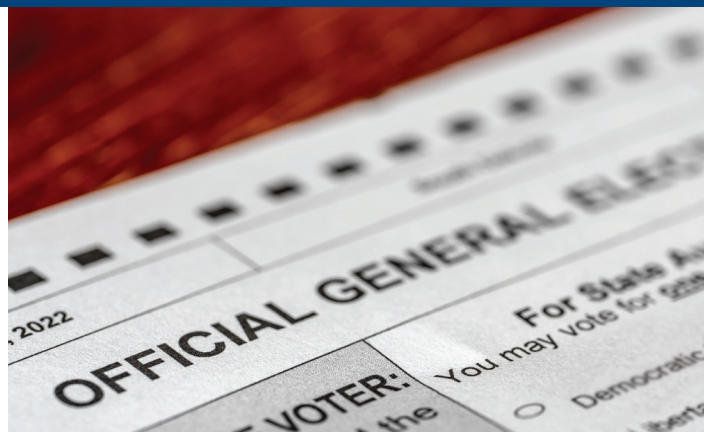
To schedule a facility tour or request a proposal, contact us today at

847.588.4700

Our Process & Commitment to Excellence

Start-to-Finish Ballot Production

We oversee every stage of your ballot project, ensuring quality, accuracy, and accountability from the moment we receive your files to the final delivery.



Data Validation & File Review

- Verifies all input/output counts to match election requirements
- Confirms adherence to naming conventions (rotation, ward, precinct, style, language)
- Generates live proofs and test decks for pre-approval

Precision Digital Printing

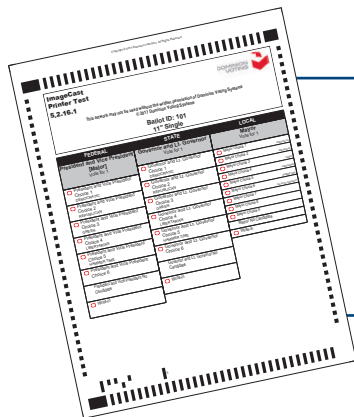
- Color and ink density validation
- Ink settings calibrated for optimal scanner readability
- Presses monitored using linearization sheets for uniformity
- No press plates required, allowing for fast changes and adaptability

Rigorous Quality Audits

- Every job is tracked through detailed production and audit logs
- Optional pre-shipment quality reviews available for election officials
- Customized multi-stage quality control protocols to meet your county's requirements

Secure Packaging & Fulfillment

- Packaging and labeling aligned with ward/township, precinct, style, and language specifications
- Shrink-wrapping, slip sheets, and reconciliation files provided as requested
- Scalable fulfillment solutions designed to match your preferred timeline and delivery method



A Trusted Partner for Election Success

We are committed to delivering ballots with speed, security, and precision. Our team is ready to work around the clock to meet your deadlines with the infrastructure and expertise you can count on.

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